



4277

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1	841	853040A 1	CYLINDER BLOCK ASSEMBLY	1		
2		NSS	NOT SOLD SEPARATE, Cap	5		
3	10	853051	BOLT, (.25-20 x 1.00)	9		
4	10	853038	BOLT, Stud	1		
5	10	853039	BOLT, Bearing Cap	10		
6	17	808110	PIN, Dowel, Cylinder Head	4		
7	17	853081	PIN, (.375 x 1.00 Inch)	2		
8	19	853033	PLUG, (.250-18)	2		
9	19	853041	PLUG, CUP	7		
10	19	853032	PLUG, Cup (.50 Inch)	2		
11	22	808125	PLUG, (.125-27)	3		
12	19	853033	PLUG, (.250-18), Drain	4		
13	19	808123	PLUG, (.375-18), Drain	3		
14	19	853053	PLUG, Oil Bypass	1		
15	25	853054	O-RING	1		
16	24	853055	SPRING	1		
17		853056	BALL	1		
18		853057	SEAT, Ball	1		
19	22	853049	TUBE, Piston Cooling	8		
20	10	853050	BOLT, (M6 x 16)	8		
21	23	853029A 1	BUSHING KIT, Camshaft	1		
22		853025	COVER, Front	1	SN# 0L050117 & Below	
22		864328	COVER, Front	1	SN# 0L050118 & Up	
-	17	853028	PIN, (.1875 x .625 Inch), Dowel	4		
23	17	808083	PIN, (.1875 x .50 Inch), Dowel	2		
24	10	853026	BOLT, (.65mm), Front Cover	2		
25	10	853027	BOLT, (.40mm), Front Cover	3		
26	27	853030A 1	GASKET SET, Front Cover	1	SN# 0L050117 & Below	8
26	27	864329	GASKET SET, Front Cover	1	SN# 0L050118 & Up	8
27	26	853031A 1	SEAL, Oil (Front Cover)	1		
28	22	853058	TUBE, Water Outlet	2		
29	92	809826	RTV SILICONE, Black	1		8
30	26	853044A 1	SEAL, Oil (Rear)	1		
31	10	853045	BOLT	8		
32		853046	COVER, Rear	1		
33		853390	OIL RESERVOIR	1	(DESIGN I)	
34	10	853226	SCREW, (M8 x 100)	3		
35	19	853392	PLUG	2		
-	25	853393	O-RING	1		
36		NSS	NOT SOLD SEPARATE	1		
37		853394	CUP	1		